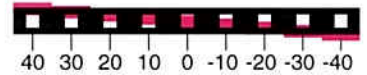
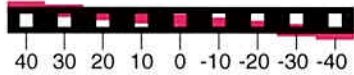


A Coarse Adjustment

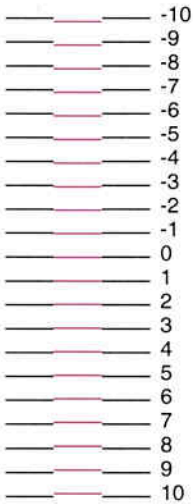
Magenta Alignment Page 1

B Coarse Adjustment

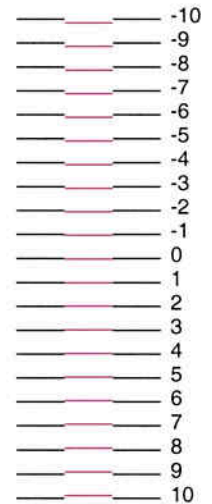


NOTE: If the alignment values cannot be determined by using the fine adjustment scales, then use the coarse adjustment scales at the top of the page.

A Fine Adjustment



B Fine Adjustment



Step 1: Adjust Skew

- Turn Skew Tool ((A-B) * 40 degrees)
- Reprint and repeat Step 1 until A is within +/- 1 of B.
For example if B = 4 then A must equal 3, 4, or 5.
- For increased accuracy, after getting within +/- 1 adjust by 10 degree increments to reduce skew further
- If value is negative then turn Skew tool counter clockwise.
- If value is positive then turn Skew tool clockwise.

$$\text{Skew} = \left(\begin{matrix} \text{A} \\ \downarrow \\ \text{_____} \end{matrix} - \begin{matrix} \text{B} \\ \downarrow \\ \text{_____} \end{matrix} \right) * 40 \text{ degrees} = \text{_____}$$

Step 2: Adjust Top Margin

- Repeat until B is within +/-1 of zero.
- Add B to current Top Margin value.

Round up to the nearest whole number.

Example 2.5 rounds up to 3.

$$\text{Top Margin} = \begin{matrix} \text{B} \\ \downarrow \\ \text{_____} \end{matrix} + \begin{matrix} \uparrow \\ \text{Current} \\ \text{Magenta} \\ \text{Top Margin} \end{matrix} - 3 = \begin{matrix} \uparrow \\ \text{New} \\ \text{Magenta} \\ \text{Top Margin} \end{matrix}$$

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