

#### Disassembly of Waste Electrical and Electronic Equipment (WEEE) Manual

EU Waste Electronic and Electrical Equipment Directive require producers to provide information of the different electronic and electrical materials and components found in their products at its end-of-life, and disassembly references to treatment and recycling facilities.

The disassembly information for this product has been prepared for use by a recognized treatment or recycling facility and is not intended to be used by others.

- 1. Product information
- 2. Materials and components list for selective treatment
- 3. Disassembly tools
- 4. Disassembly references

The following information is intended only for the use of treatment and recycling facilities.

#### 1. Product information

**Model name(s)**—Indicate all model name(s) within the product family

#### Model name

#### Lexmark MS72x and MS82x series -

Lexmark B2865, Lexmark M52xx, Lexmark MS725, Lexmark MS82x

#### Lexmark MX72x and MX82x series -

Lexmark MX72x, Lexmark MB2770, Lexmark MX82x, Lexmark XM53xx, Lexmark XM73xx

#### 2. Materials and components list for selective treatment

Items	Quantity	Notes
Polychlorinated biphenyls (PCB) containing	0	N/A
capacitors		
Mercury containing components, such as switches	0	N/A
or backlighting lamps		
Batteries	1	Lithium Manganese Dioxide coin cell
		located on the Controller board

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<sup>\*</sup> Add rows as needed

Items	Quantity	Notes
Printed circuit boards greater than 10 cm <sup>2</sup>	multiple	6 – Lexmark MS72x and MS82x series 10 – Lexmark MX72x and MX82x series  Options: 1 – Fax, 1 – HDD  Paper handling options: 1 – 550 Tray, 1 – 2100 Tray, 1 – Output Expander, 1 – High Capacity Output Expander, 1 – Staple finisher, 1 – Mailbox, 1- Staple, hole punch finisher, 1 – Offset stacker  See details in Annex D and E
Toner cartridges, liquid and pasty, as well as colour toner	2	1 – Toner cartridge, 1 – Imaging unit
Plastic containing brominated flame retardants	multiple	19 – Lexmark MS72x and MS82x series 31 – Lexmark MX72x and MX82x series  Paper handling options: 5 – 250 Tray, 5 – 550 Tray, 3 – 2100 Tray, 4 – Output Expander, 3 – High Capacity Output Expander, 12 – Staple finisher, 4 – Mailbox, 15 – Staple, hole punch finisher, 12 – Offset stacker  See details in Annex A, B and C
Asbestos waste and components which contain asbestos	0	N/A
Cathode ray tubes	0	N/A
Chlorofluorocarbons (CFC), Hydrochlorofluorocarbons (HCFC) or Hydrofluorocarbons (HFC), Hydrocarbons (HC)	0	N/A
Gas discharge lamps	0	N/A
Liquid Crystal Display (LCD) greater than 100 cm <sup>2</sup> and those back-lighted with Gas discharge lamps	0	N/A
External electrical cables	1	Power cord located on the rear of the printer
Components containing refractory fibres	0	N/A
Components containing radioactive substances Electrolyte capacitors containing substances of concern (capacitors with height > 25 mm, diameter > 25 mm or proportionately similar volume)	<u> </u>	N/A Low voltage power supply (LVPS)
Electrical and Electronic (EE) Customer Replaceable Paper handling devices	multiple	10 – Lexmark MS72x and MS82x series 5 – Lexmark MX72x series 8 – Lexmark MX82x series See details in Annex F
Electrical and Electronic (EE) Customer Replaceable Internal/External Card options	multiple	6 – Lexmark MS72x and MS82x series 7 – Lexmark MX72x series 8 – Lexmark MX82x series See details in Annex G

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#### 3. Disassembly tools

#### Item

#2 Phillips screwdriver, magnetic

Wire cutter

E-clip puller or small flat-head screwdriver

T8 screwdriver

T10 screwdriver

#### 4. Disassembly references

#### 4.1. Removal procedure(s)

WEEE materials and components removal procedures are available upon request. Contact: <a href="mailto:recycling@lexmark.com">recycling@lexmark.com</a>

#### 4.2. Graphical illustration of material's and component's location

- LCD >100 cm2 are identified with cyan-filled boxes
- PCBs >10 cm2 are identified with green-filled boxes
- Printer components containing Brominated flame retardants are identified with orange-filled boxes

### Toner cartridge and Imaging Unit

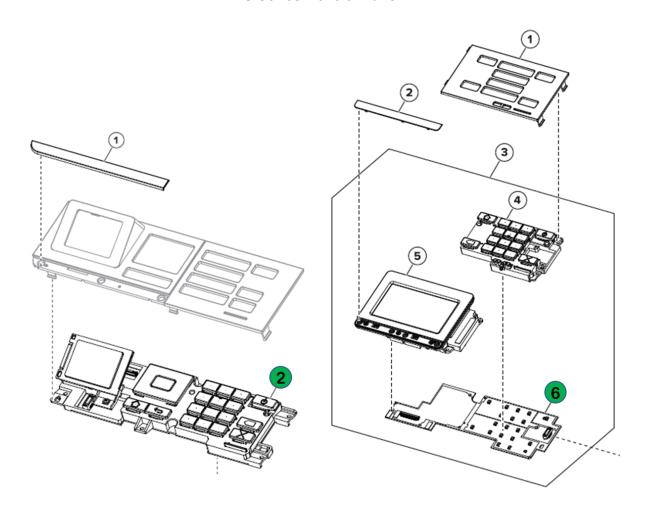




#### MS72x/ MS82x Series Location

### Printed Circuit Boards >10cm<sup>2</sup>

#### **MS Series Control Panel**



2.4in Control panel

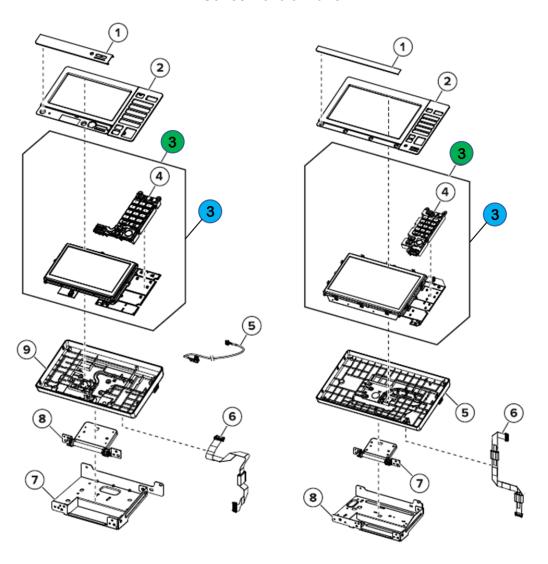
4.3in Control panel

Index	Description
2	2.4in Control panel board within the assembly
6	4.3in Control panel board within the assembly

#### MX72x/ MX82x Series Location

### Printed Circuit Boards >10cm<sup>2</sup> and LCD > 100cm<sup>2</sup>

#### **MX Series Control Panel**



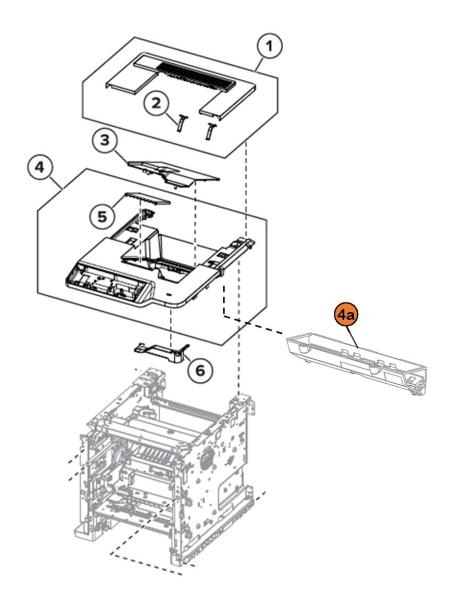
7in Control panel

10.1in Control panel

Index	Description
3	7in Control panel board within the assembly
3	7in Control panel LCD within the assembly
3	10.1in Control panel board within the assembly
3	10.1in Control panel LCD within the assembly

#### MS72x/ MS82x Series Location

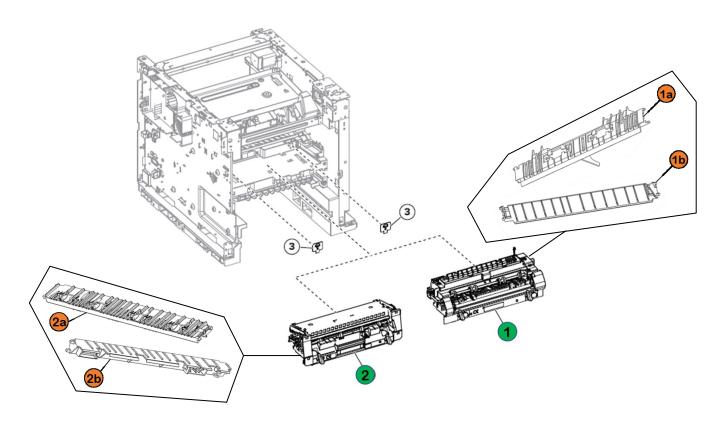
# Printed Circuit Boards >10cm<sup>2</sup> and LCD > 100cm<sup>2</sup> Covers



Index	Description
4a	50G2256 – Duct-Middle HR

### Printed Circuit Boards >10cm<sup>2</sup> and LCD > 100cm<sup>2</sup>

#### Fuser

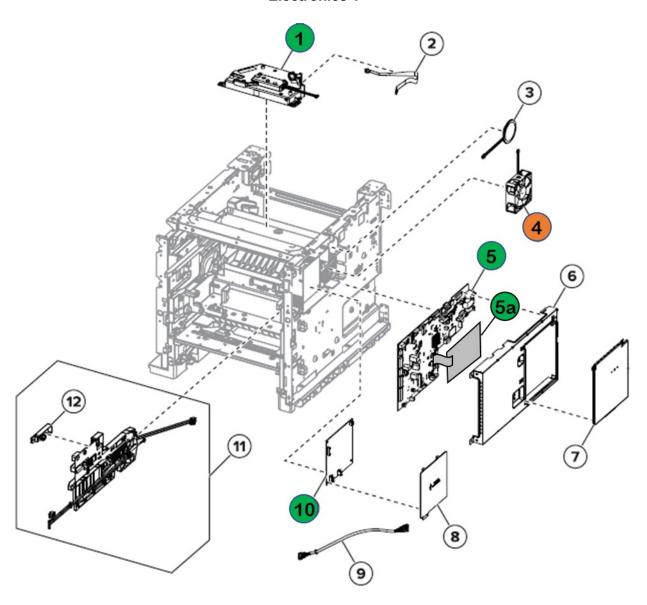


Index	Description
1	Hot roll fuser card within the assembly
1a	50G8521 – Lower Exit
1b	50G8570 – Entry
2	Belt fuser card within the assembly
2a	50G4018 – LOWER EXIT - FUSER
2b	50G4021 – UPPER EXIT - FUSER

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### Printed Circuit Boards >10cm<sup>2</sup> and Brominated Plastic Components

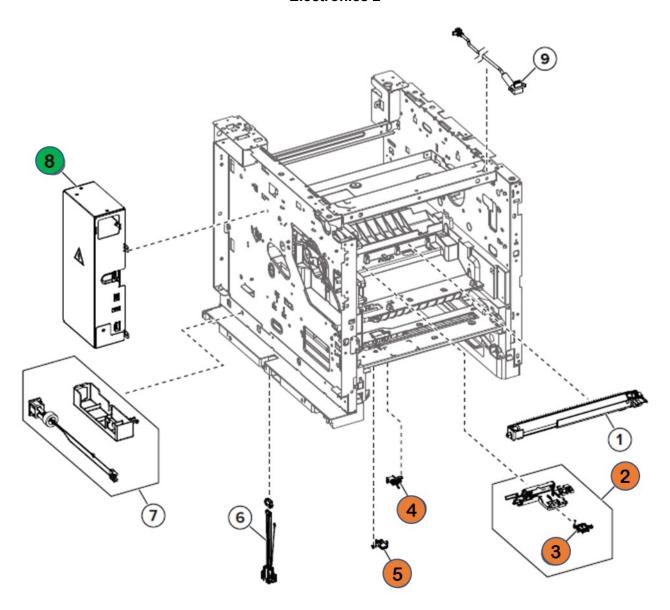
#### **Electronics 1**



Index	Description
1	Printhead board within the assembly
4	Fan, 80 mm
5	Controller board
5a	Interface cards
10	HVPS

### Printed Circuit Boards >10cm<sup>2</sup> and Brominated Plastic Components

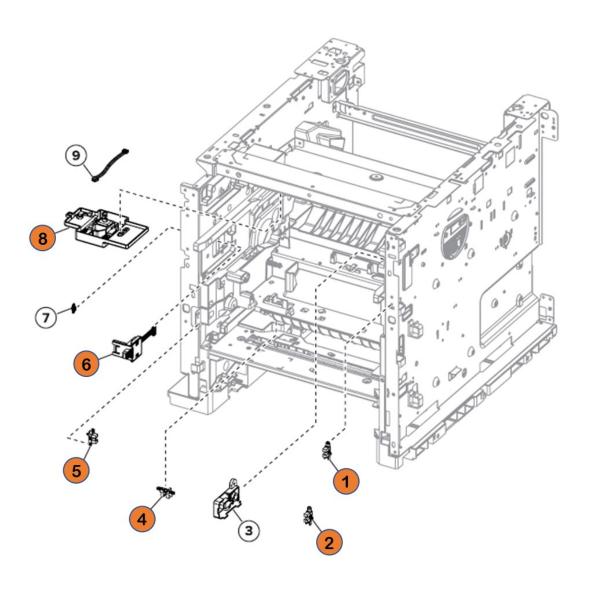
#### **Electronics 2**



Index	Description
2	Sensor (toner density)
3	Sensor (input)
4	Sensor (tray 1 pass-through)
5	Sensor (tray 1 pick)
8	LVPS

### Printed Circuit Boards >10cm<sup>2</sup> and Brominated Plastic Components

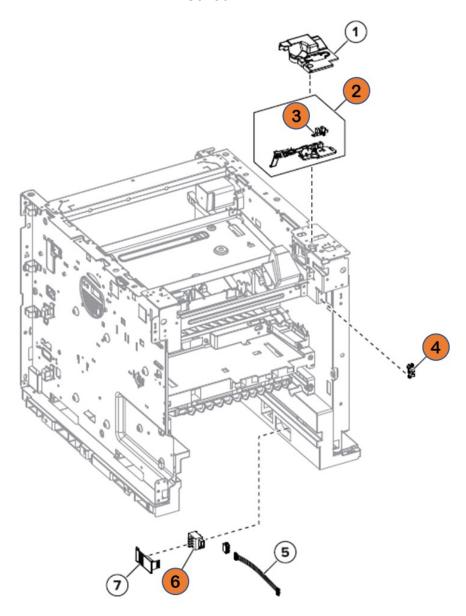
#### Sensors 1



Index	Description
1	Sensor (front door interlock)
2	Sensor (toner cartridge shutter)
4	Sensor (duplex interlock)
5	Sensor (MPF paper present)
6	Sensor (toner smart chip)
8	Sensor (toner low)

### Printed Circuit Boards >10cm<sup>2</sup> and Brominated Plastic Components

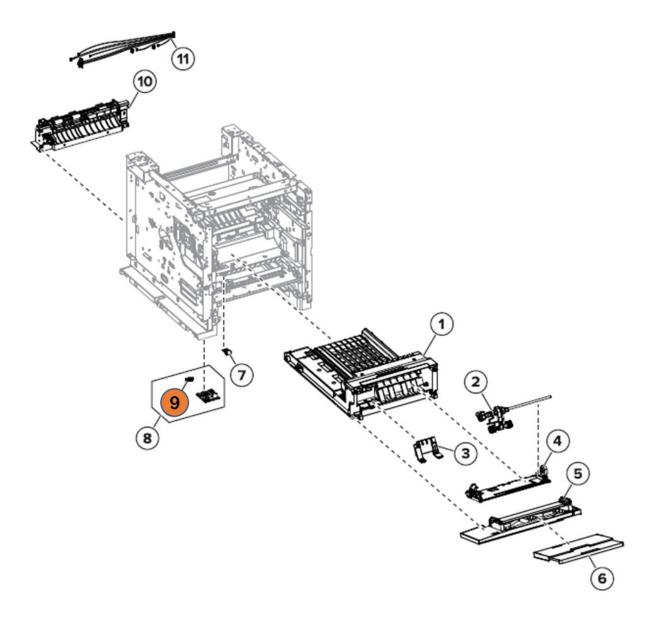
#### Sensor 2



Index	Description
2	Sensor (standard bin full) with actuator
3	Sensor (standard bin full)
4	Sensor (rear door interlock)
6	Sensor (paper size)

### Printed Circuit Boards >10cm<sup>2</sup> and Brominated Plastic Components

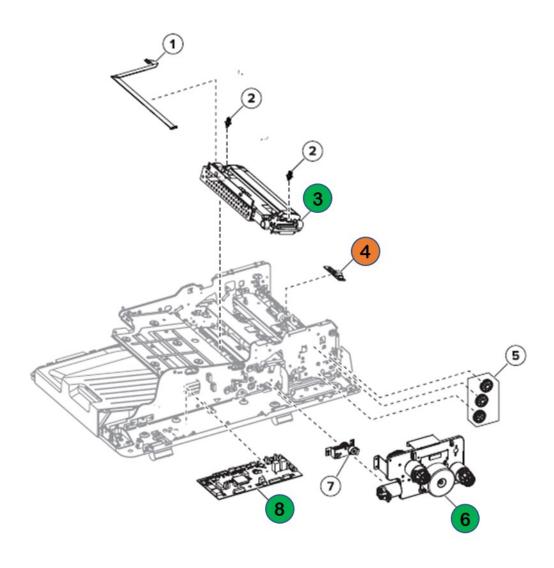
#### **Duplex**



Index	Description
9	Sensor (duplex path)

#### **Brominated Plastic Components**

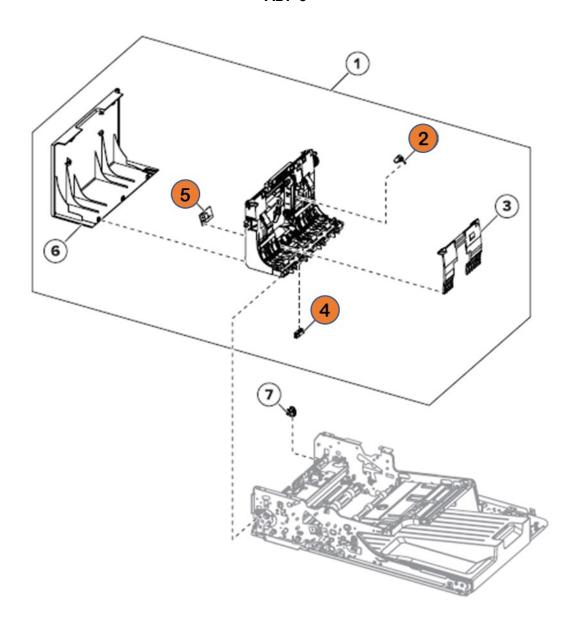
ADF 4



Index	Description
3	ADF scanner CCD board within the assembly
4	Sensor (ADF multifeed receiver)
6	Motor (ADF)
8	ADF controller board

#### **Brominated Plastic Components**

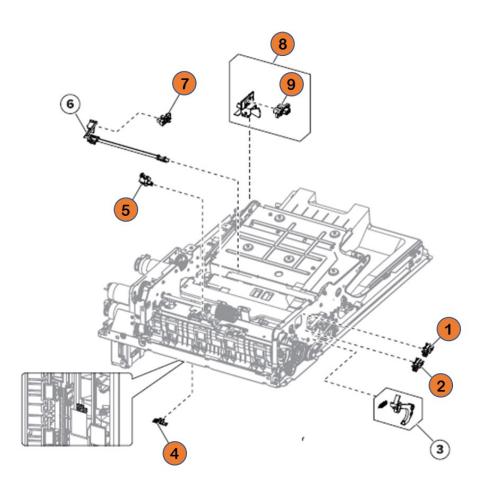
ADF 5



Index	Description
3	Sensor (ADF gap detect)
6	Sensor (ADF deskew)
7	Sensor (ADF multifeed transmitter)

#### **Brominated Plastic Components**

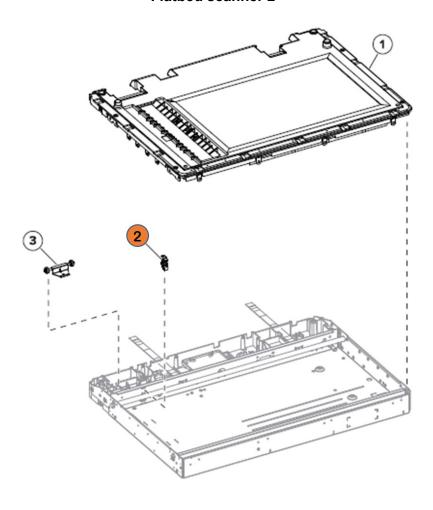
#### ADF 6



Index	Description
1	Sensor (ADF top door interlock)
2	Sensor (ADF bottom door interlock)
4	Sensor (ADF 1st scan)
5	Sensor (ADF pick)
7	Sensor (ADF paper exit)
8	Sensor (ADF closed) with actuator
9	Sensor (ADF closed)

#### **Brominated Plastic Components**

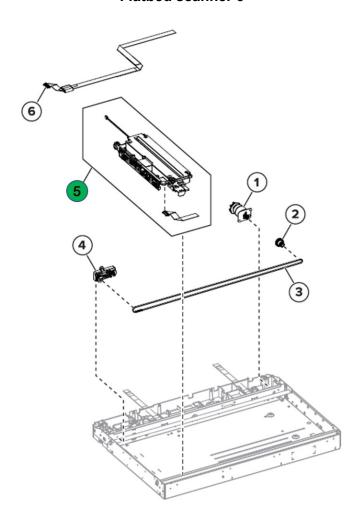
#### Flatbed scanner 2



Index	Description
2	Sensor (FB CCDM)

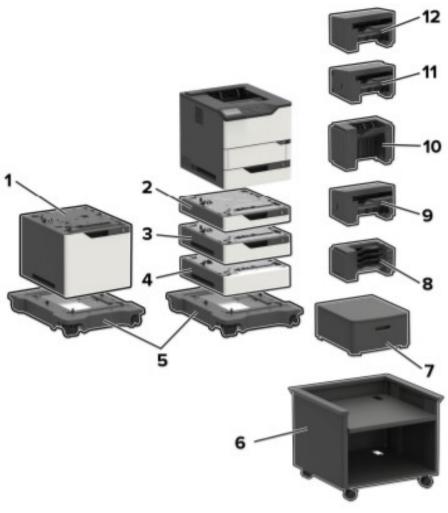
#### **Brominated Plastic Components**

#### Flatbed scanner 3



Index	Description
5	Flatbed scanner CCDM board within the
	assembly

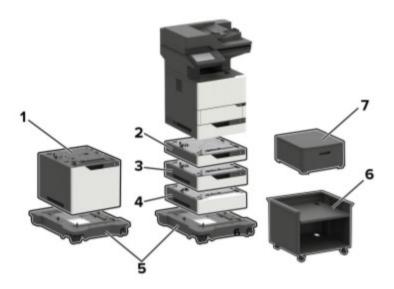
#### MS72x/ MS82x Series Paper handling devices



Index	Description
1	2100-sheet tray
2	250-sheet tray
3	250-sheet lockable tray
4	550-sheet tray
5	Spacer*
6	Caster base*
7	Adjustable printer stand*
8	Swivel cabinet*
9	4-bin mailbox
10	Output expander
11	High capacity output expander
12	Staple, hole punch finisher

Options marked with (\*) are non-Electrical and electronic units

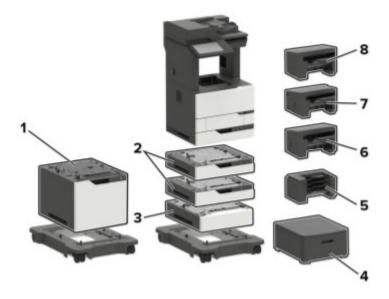
#### MX72x Series Paper handling devices



Index	Description
1	2100-sheet tray
2	250-sheet tray / 250-sheet lockable tray
3	550-sheet tray / 550-sheet lockable tray
4	Spacer*
5	Caster base*
6	Adjustable printer stand*
7	Swivel cabinet*

Options marked with (\*) are non-Electrical and electronic units

#### MX82x Series Paper handling devices

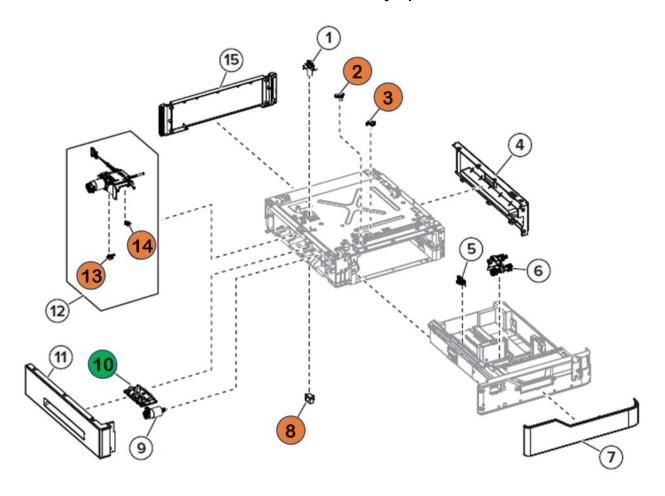


Index	Description
1	2100-sheet tray
2	550-sheet tray
3	Spacer*
4	Swivel cabinet*
5	4-bin mailbox
6	Staple finisher
7	Staple, hole punch finisher
8	Offset stacker

Options marked with (\*) are non-Electrical and electronic units

### Printed Circuit Boards >10cm<sup>2</sup> and Brominated Plastic Components

#### 250 and 550 Sheet Tray Option

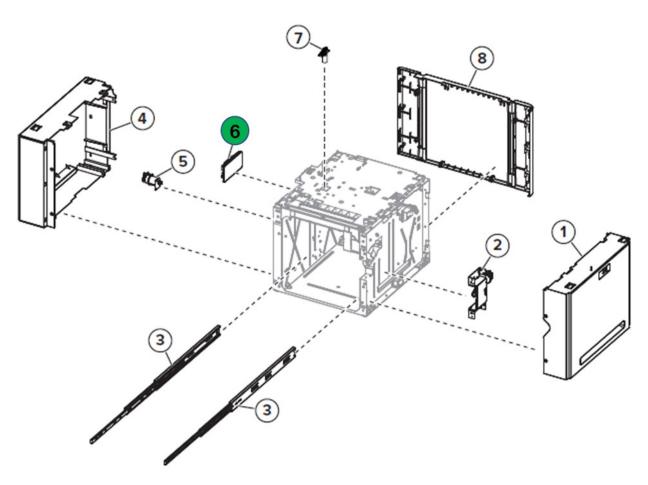


Index	Description
2	Sensor (pick)
3	Sensor (pass-through)
8	Sensor (paper size)
10	250/ 550 Tray Controller board
13	Sensor (paper present)
14	Sensor (pick roller index)

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#### **Brominated Plastic Components**

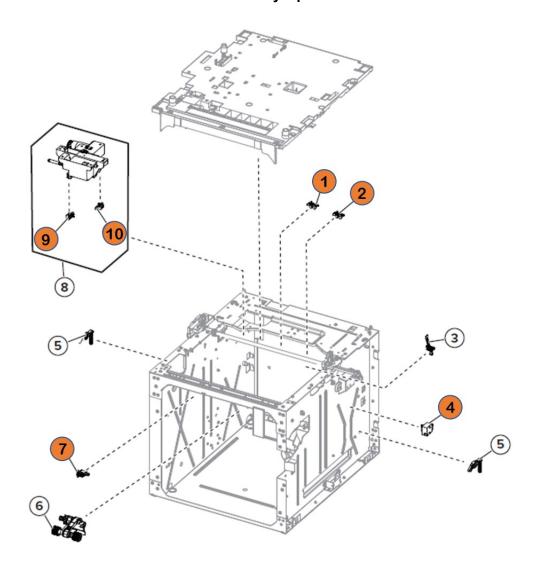
#### 2100 Sheet Tray Option 2



Index	Description
1	2100-sheet tray controller board

#### **Brominated Plastic Components**

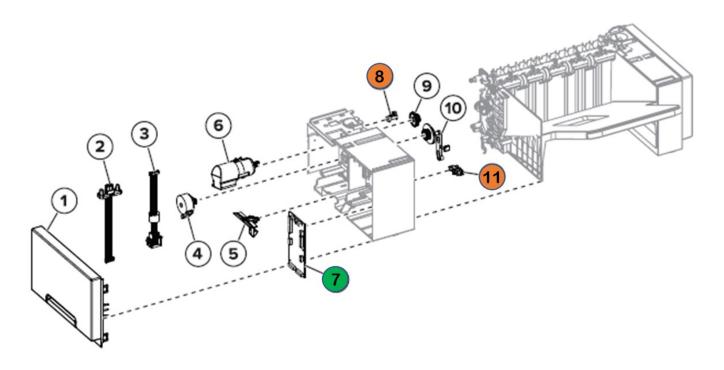
#### 2100 Sheet Tray Option 3



Index	Description
1	Sensor (2100-sheet tray near empty)
2	Sensor (2100-sheet tray A5 length guide)
4	Sensor (2100-sheet tray paper size)
7	Sensor (2100-sheet tray pick)
9	Sensor (2100-sheet tray pick roller index)
10	Sensor (2100-sheet tray paper present)

#### **Brominated Plastic Components**

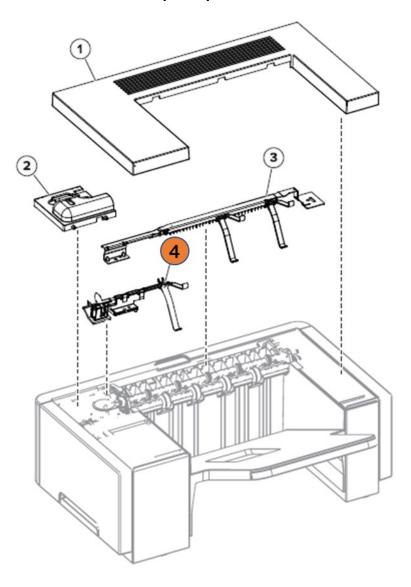
#### Output expander 1



Index	Description
7	Output expander controller board
8	Sensor (OE rear door interlock)
11	Sensor (OE diverter plunger)

#### **Brominated Plastic Components**

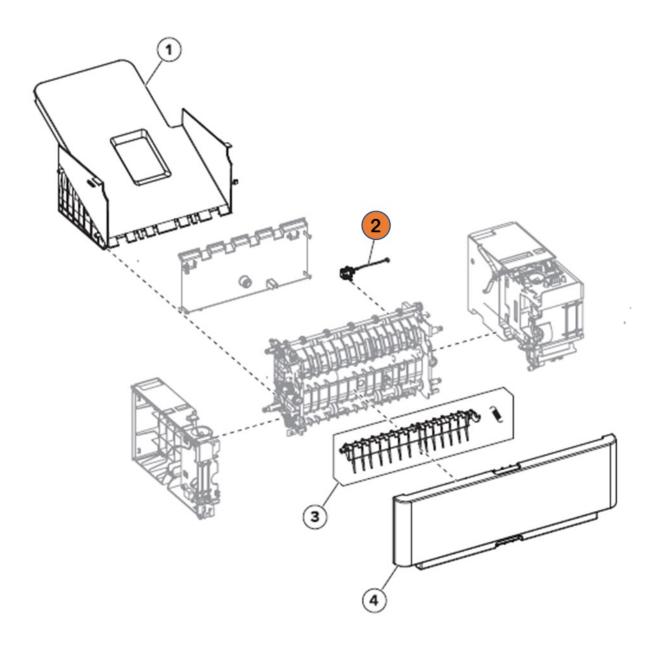
#### Output expander 3



Index	Description
4	Sensor (OE bin full) with flag

#### **Brominated Plastic Components**

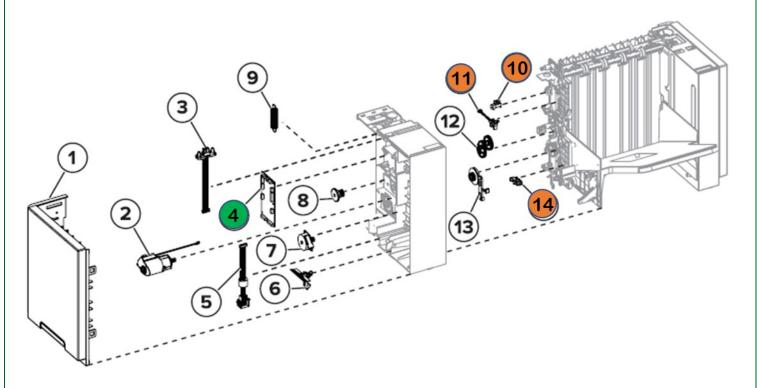
#### Output expander 4



Index	Description
2	Sensor (OE pass-through)

#### **Brominated Plastic Components**

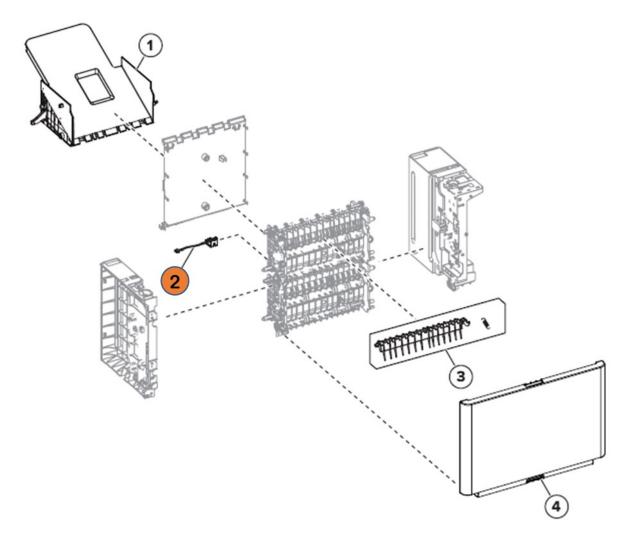
#### High capacity output expander 1



Index	Description
4	HCOE controller board
10	Sensor (HCOE rear door interlock)
11	Sensor (OE diverter plunger)
14	Sensor (HCOE diverter)

#### **Brominated Plastic Components**

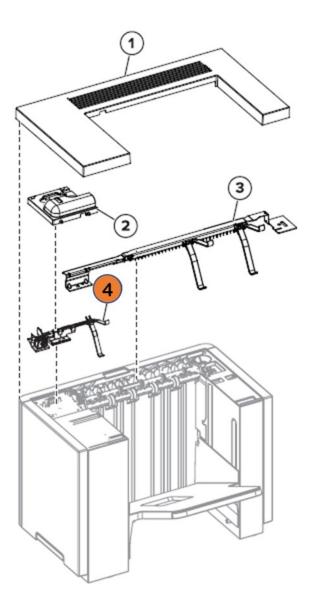
High capacity output expander 2



Index	Description
2	Sensor (HCOE pass-through)

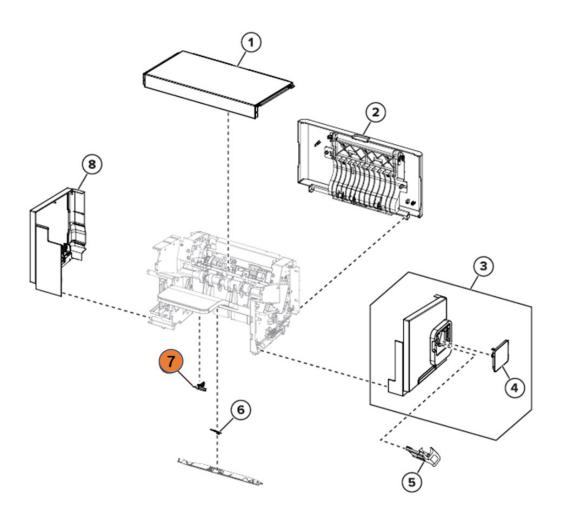
#### **Brominated Plastic Components**

#### High capacity output expander 4



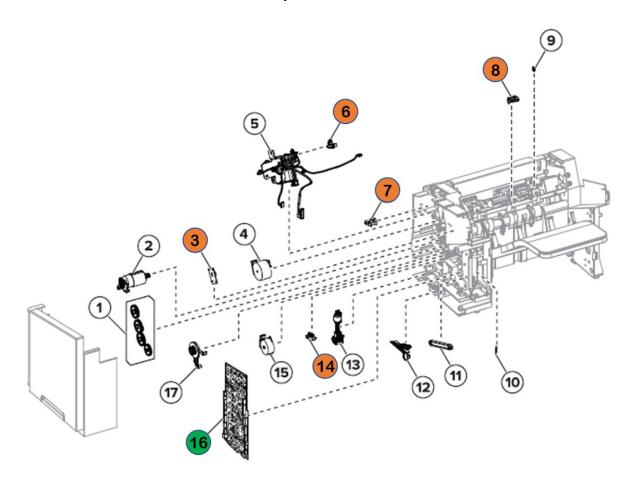
Index	Description
4	Sensor (HCOE bin full) with flag

#### **Brominated Plastic Components**



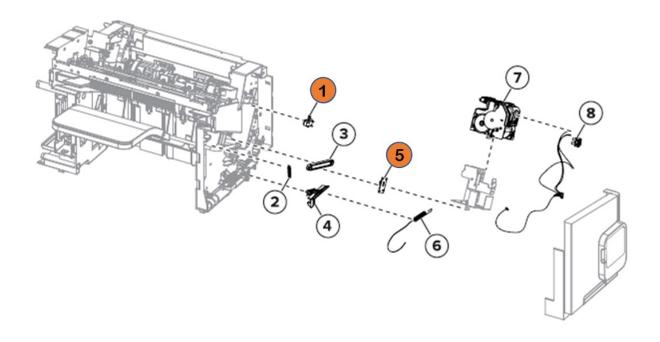
Index	Description
7	Sensor (finisher bin paper present)

#### **Brominated Plastic Components**



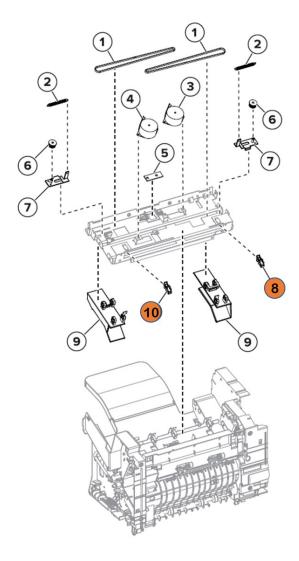
Index	Description
3	Sensor (staple finisher bin full)
6	Sensor (staple finisher stack height)
7	Sensor (staple finisher rear door interlock)
8	Sensor (staple finisher paddle)
14	Sensor (staple finisher diverter plunger)
16	Staple finisher controller board

#### **Brominated Plastic Components**



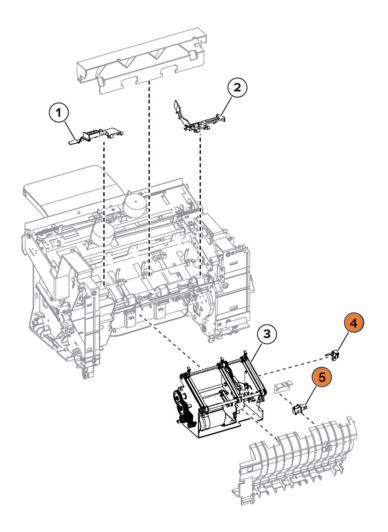
Index	Description
1	Sensor (staple throat paper present)
5	Sensor (staple finisher bin full send)

#### **Brominated Plastic Components**



Index	Description
8	Sensor (staple finisher left tamper)
10	Sensor (staple finisher right tamper)

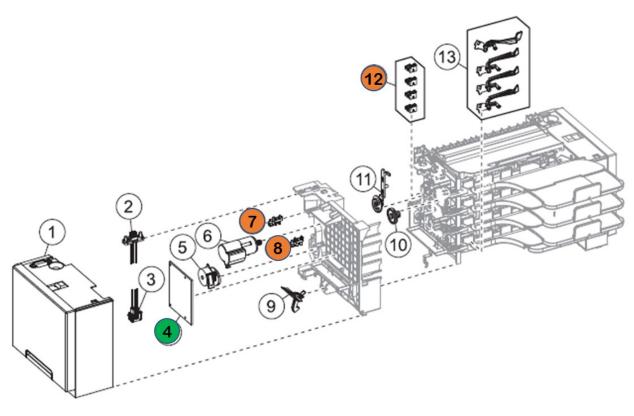
#### **Brominated Plastic Components**



Index	Description
4	Sensor (staple finisher ejector)
5	Sensor (staple finisher pass-through)

#### **Brominated Plastic Components**

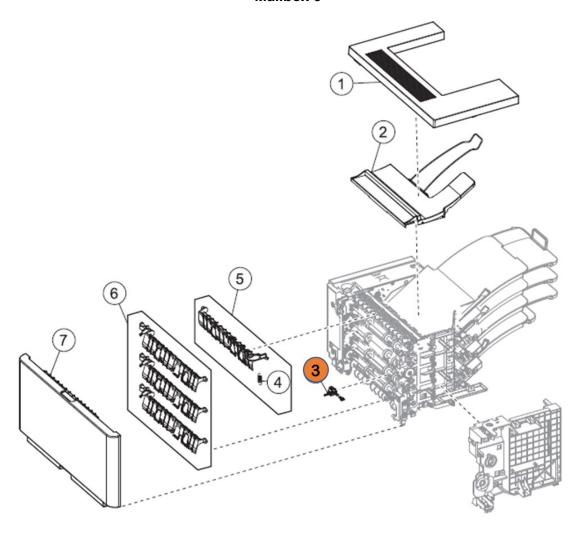
#### Mailbox 1



Index	Description
4	Mailbox controller board
7	Sensor (mailbox rear door interlock)
8	Sensor (mailbox diverter plunger)
12	Sensor (mailbox bin full)

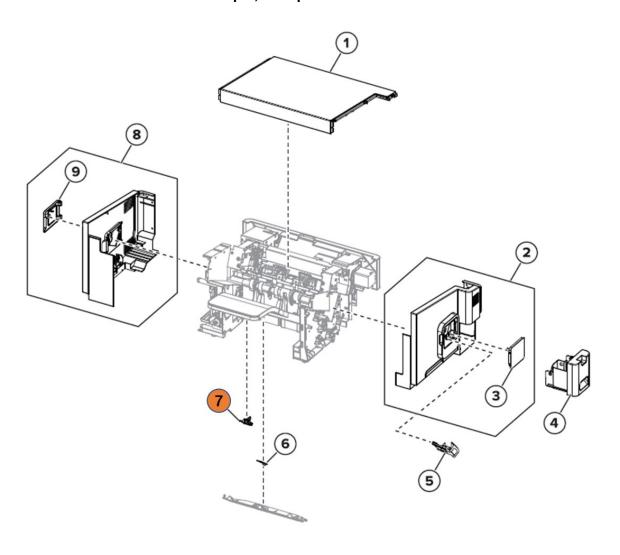
### **Brominated Plastic Components**

#### Mailbox 3



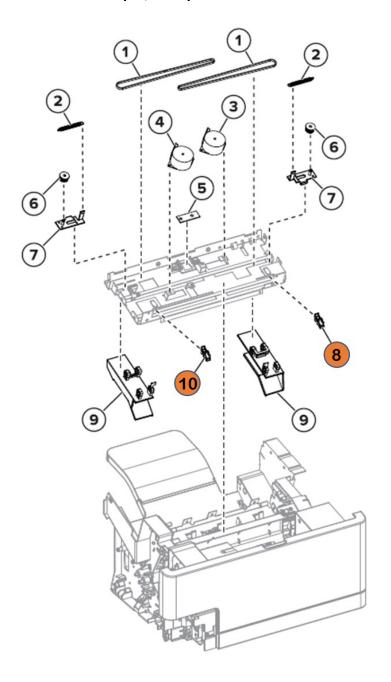
Index	Description	
3	Sensor (mailbox pass-through)	

### **Brominated Plastic Components**



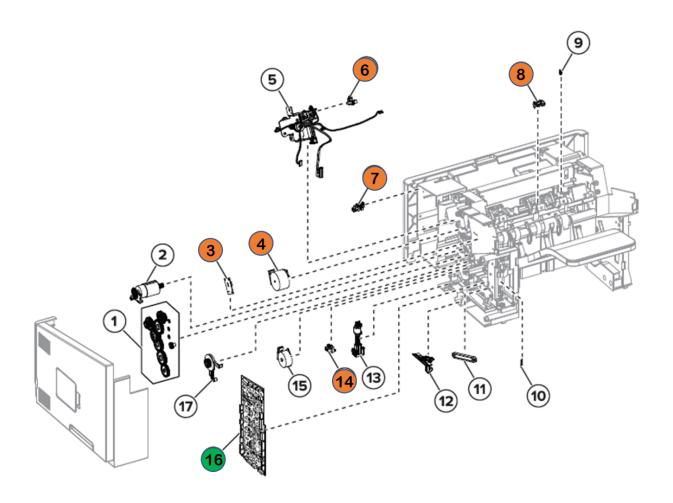
Index	Description		
3	Sensor (SHPF bin paper present)		

#### **Brominated Plastic Components**



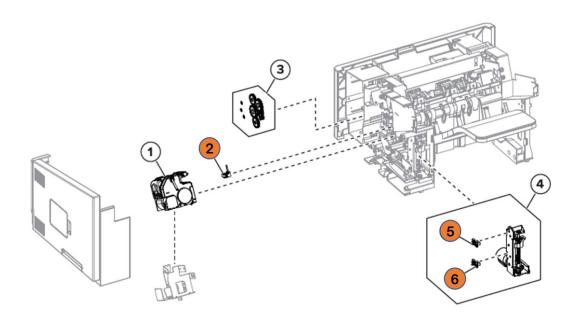
Index	Description		
8	Sensor (SHPF left tamper)		
10	Sensor (SHPF right tamper)		

### **Brominated Plastic Components**



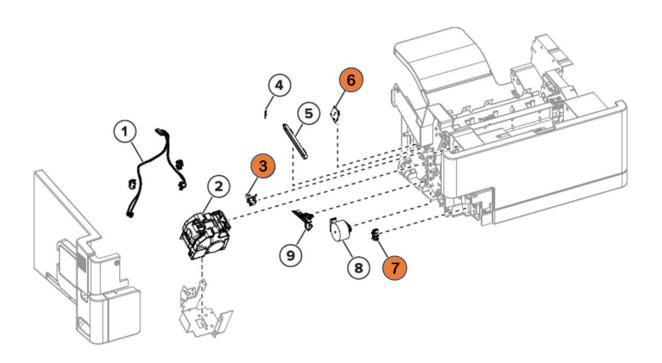
Index	Description		
3	Sensor (SHPF bin full)		
4	Sensor (SHPF paddle)		
6	Sensor (SHPF stack height)		
7	Sensor (SHPF rear door interlock)		
8	Sensor (SHPF paddle)		
14	Sensor (SHPF diverter plunger)		
16	Staple, hole punch finisher controller board		

### **Brominated Plastic Components**



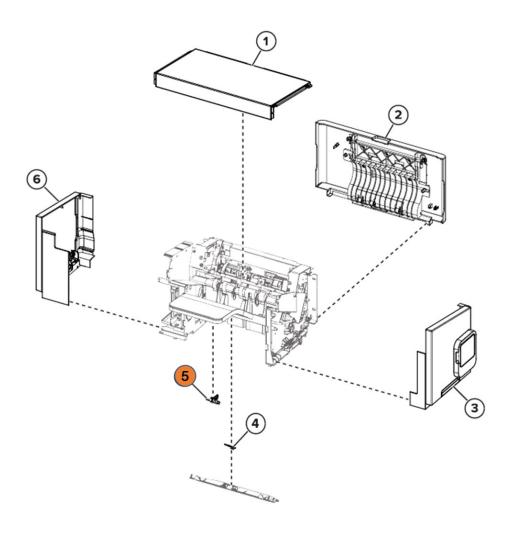
Index	Description			
2	Sensor (SHPF staple throat paper present)			
5	Sensor (SHPF elevator, top)			
6	Sensor (SHPF elevator, bottom)			

### **Brominated Plastic Components**



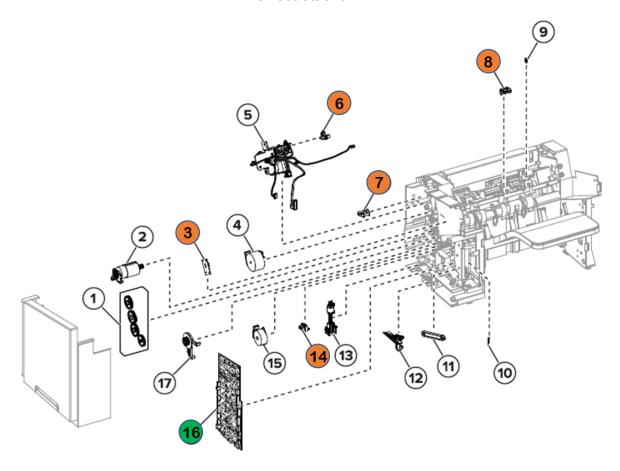
Index	Description			
3	Sensor (SHPF staplethroat paper present)			
6	Sensor (bin full)			
7	Sensor (hole punch box present)			

#### **Brominated Plastic Components**



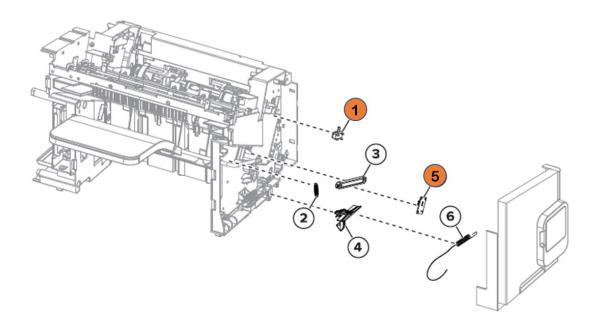
Index	Description			
5	Sensor (offset stacker bin paper present)			

#### **Brominated Plastic Components**



Index	Description			
3	Sensor (offset stacker bin full)			
6	Sensor (offset stacker stack height)			
7	Sensor (offset stacker rear door interlock)			
8	Sensor (offset stacker paddle)			
14	Sensor (offset stacker diverter plunger)			
16	Offset stacker controller board			

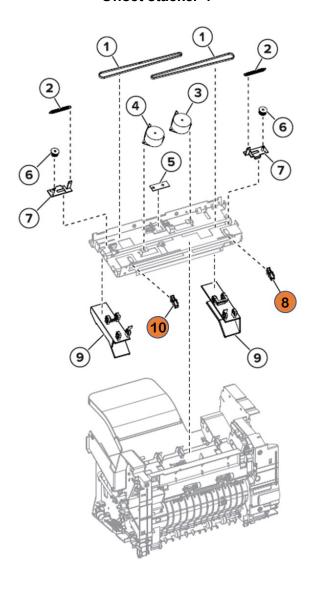
#### **Brominated Plastic Components**



Index	Description			
1	Sensor (staple throat paper present)			
5	Sensor (offset stacker bin full send)			

#### **Brominated Plastic Components**

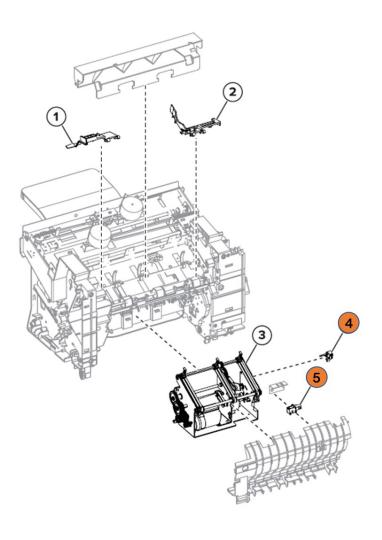
#### Offset stacker 4



Index	Description			
8	Sensor (offset stacker left tamper)			
10	Sensor (offset stacker right tamper)			

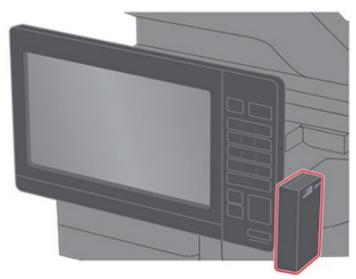
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#### **Brominated Plastic Components**



Index	Description			
4	Sensor (offset stacker ejector)			
5	Sensor (offset stacker pass-through)			

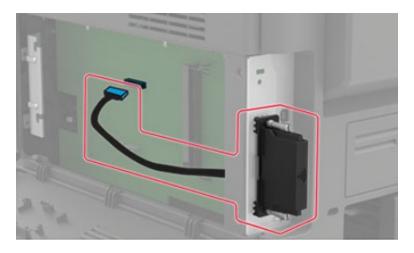
#### **External Options**







Keyboard<sup>1</sup>



External Print Servers<sup>2</sup>

**Note 1:** Illustration shows actual options and their typical locations and mounting at the <u>front side</u> of the printer. However, this does not show the actual printer model.

**Note 2**: Illustration shows actual options and their typical locations and mounting at the <u>rear side</u> of the printer. However, this does not show the actual printer model.

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### Annex A – Printer components with Brominated Flame Retardants

Index	Description	Parts Marking	Quantity	Location
1	50G2256 – Duct-Middle HR	PET-(GF+MD)40 FR(17)	1	<u>Covers</u>
2	50G8521 – Lower Exit	PA66-GF30 FR(17)	1	<u>Fuser</u>
	50G4018 – LOWER EXIT - FUSER	PET-(GF+MD)40 FR(17)	1	<u>Fuser</u>
3	50G8570 – Entry	PET-(GF+MD)40 FR(17)	1	<u>Fuser</u>
	50G4021 – UPPER EXIT - FUSER	PET-(GF+MD)40 FR(17)	1	<u>Fuser</u>
4	Fan, 80 mm	N/A	1	Electronics 1
5	Sensor (toner density)	N/A	1	Electronics 2
6	Sensor (input)	N/A	1	Electronics 2
7	Sensor (tray 1 pass-through)	N/A	1	Electronics 2
8	Sensor (tray 1 pick)	N/A	1	Electronics 2
9	Sensor (front door interlock)	N/A	1	Sensors 1
10	Sensor (toner cartridge shutter)	N/A	1	Sensors 1
11	Sensor (duplex interlock)	N/A	1	Sensors 1
12	Sensor (MPF paper present)	N/A	1	Sensors 1
13	Sensor (toner smart chip)	N/A	1	Sensors 1
14	Sensor (toner low)	N/A	1	Sensors 1
15	Sensor (standard bin full) with actuator	N/A	1	Sensors 2
16	Sensor (standard bin full)	N/A	1	Sensors 2
17	Sensor (rear door interlock)	N/A	1	Sensors 2
18	Sensor (paper size)	N/A	1	Sensors 2
19	Sensor (duplex path)	N/A	1	<u>Duplex</u>

### Annex B – ADF and Scanner components with Brominated Flame Retardants

Index	Description	Parts Marking	Quantity	Location
1	Sensor (ADF multifeed receiver)	N/A	1	ADF 4
2	Sensor (ADF gap detect)	N/A	1	ADF 5
3	Sensor (ADF deskew)	N/A	1	ADF 5
4	Sensor (ADF multifeed transmitter)	N/A	1	ADF 5
5	Sensor (ADF top door interlock)	N/A	1	ADF 6
6	Sensor (ADF bottom door interlock)	N/A	1	ADF 6
7	Sensor (ADF 1st scan)	N/A	1	ADF 6
8	Sensor (ADF pick)	N/A	1	ADF 6
9	Sensor (ADF paper exit)	N/A	1	ADF 6
10	Sensor (ADF closed) with actuator	N/A	1	ADF 6
11	Sensor (ADF closed)	N/A	1	ADF 6
12	Sensor (FB CCDM)	N/A	1	Flatbed scanner 2

Annex C – Paper handling options components with Brominated Flame Retardants

Index	Description	Parts Marking	Quantity	Location
1	250 Sheet Tray Option	N/A	5	250/ 550 Sheet Tray Option
2	550 Sheet Tray Option	N/A	5	250/ 550 Sheet Tray Option
3	2100 Sheet Tray Option sensors	N/A	5	2100 Sheet Tray Option 3
4	Output expander sensors	N/A	4	Output expander 1,3-4
5	High capacity output expander sensors	N/A	4	High capacity output expander 1-2
6	Staple finisher sensors	N/A	12	Staple finisher 1-5
7	Mailbox sensors	N/A	4	Mailbox 1,3
8	Staple, hole punch finisher sensors	N/A	15	Staple, hole punch finisher 1-5
9	Offset stacker sensors	N/A	12	Offset stacker 1-5

## Annex D – Printer, ADF and Scanner Printed Circuit Boards >10cm<sup>2</sup>

Index	Description	Quantity	Location	MS72x/ MS82x	MX72x/ MX82x
1	2.4in Control panel board	1	MS Series Control plane	Х	
	4.3in Control panel board	1	MS Series Control plane	Х	
	7in Control panel board	1	MX Series Control plane		Х
	10.1in Control panel board	1	MX Series Control plane		Х
2	Hot roll fuser card	1	<u>Fuser</u>	Х	Х
	Belt fuser card	1	<u>Fuser</u>	Х	Х
3	Printhead board within the assembly	1	Electronics 1	Х	Х
4	Controller board	1	Electronics 1	Х	Х
5	HVPS	1	Electronics 1	Х	Х
6	LVPS	1	Electronics 2	Х	Х
7	Fax card	1	Attached to Controller board		Х
8	HDD card	1	Attached to Controller board	Х	Х
9	ADF scanner CCD board	1	ADF 4		Х
10	Motor (ADF)	1	ADF 4		Х
11	ADF controller board	1	ADF 4		Х
12	Flatbed scanner CCDM board	1	Flatbed scanner 3		X

### Annex E – Paper handling options Printed Circuit Boards $>10\,\mathrm{cm}^2$

Index	Description	Quantity	Location	MS72x/ MS82x	MX72x/ MX82x
1	250 Tray Controller board	1	250/ 550 Sheet Tray Option	X	X
2	550 Tray Controller board	1	250/ 550 Sheet Tray Option	Х	X
3	2100-sheet tray controller board	1	2100 Sheet Tray Option 2	Х	X
4	Output expander controller board	1	Output expander 1	Х	
5	HCOE controller board	1	High capacity output expander 1	Х	
6	Staple finisher controller board	1	Staple finisher 2	Х	X
7	Mailbox controller board	1	Mailbox 1	Х	X
8	Staple, hole punch finisher controller board	1	Staple, hole punch finisher 3	Х	Х
9	Offset stacker controller board	1	Offset stacker 2		X

### Annex F – Electrical and Electronic (EE) Customer Replaceable Paper Handling Devices

Index	PN	Description	Locations	MS72x MS82x	MX72x	MX82x
1	41X1695	Output expander	-	X		
2	41X1696	High capacity output expander		Х		
3	41X1691	Stapler				X
4	41X1692	Offset stacker				X
5	41X1693	Staple, hole punch		X		X
6	41X1694	4-bin mailbox		X		X
7	41X1658	MS82x 550-sheet	<u>Paper</u> <u>handling</u> <u>options</u>	Х		
8	41X1669	MS82x 2100-sheet		Х		
9	41X2177	250-sheet lockable		Х	Х	
10	41X1649	250-sheet		Х	Х	
11	41X2179	550-Sheet lockable tray		Х	Х	Х
12	41X1663	MX82x 550-sheet				Х
13	41X1671	MX82x 2100-sheet			X	Х
14	41X2243 41X2245 41X2234 41X2237 41X2239 41X2251	Maintenance Kit – Only Hot Roll Fuser/ Belt Fuser are considered EE units	<u>Fuser</u>	X	X	X

### Annex G – Electrical and Electronic (EE) Customer Replaceable Internal/ External Card Options

Index	PN	Description	Locations	MS72x MS82x	MX72x	MX82x
1	57X9801 27X0400 27X0500 57X0204	Flash memory		Х	Х	Х
2	57X9810 57X9812 57X9814 57X9815	Font cards	Attached to Controller board	Х	Х	Х
3	40C9200 40C9201 40C9201	Firmware cards (Forms and Bar code, Prescribe, IPDS)		X	X	Х
4	14F0100 14F0000 27X0142	Internal solutions port (Interface cards)		Х	Х	Х
5	57X0185	Security card		X	X	X
6	27X6510 27X6410	External print server	External print servers	Х	Х	Х
7	57X7040 57X7030	Keyboard	<u>Keyboard</u>			X
8	57X0300 57X0301	Authentication card readers	Authentication card readers		X	X
9	41X2243 41X2234 41X2237 41X2239 41X2251	Maintenance kit (Fuser only)	<u>Fuser</u>	Х	X	Х